

# System Charging

## System Evacuation



The following are the procedures to be adhered to when servicing air conditioners to reduce the amount of Freon R-12 into the atmosphere.

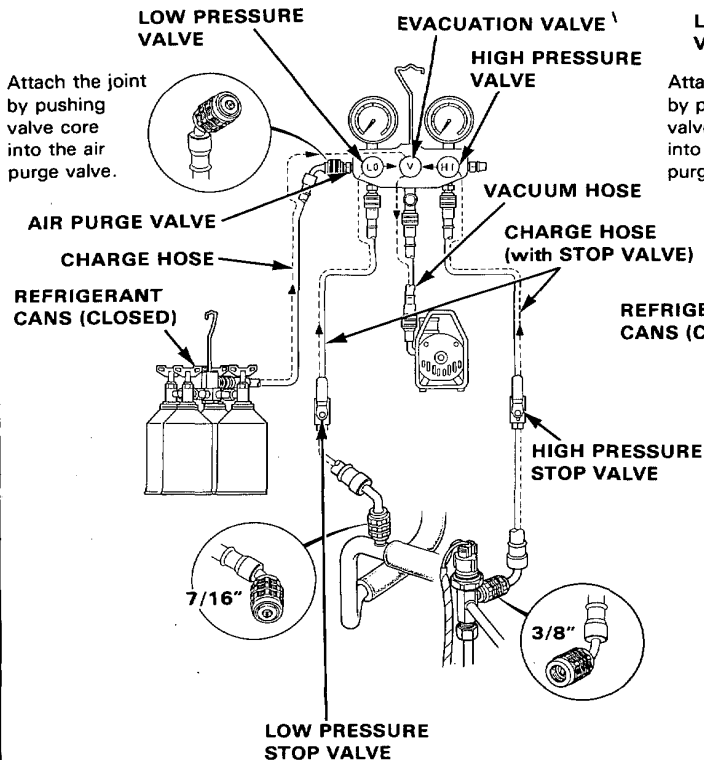
1. When an A/C System has been opened to the atmosphere, such as during installation or repair, it must be evacuated using a vacuum pump. (If the system has been open for several days, the receiver/dryer should be replaced).
2. Connect a gauge, pump and refrigerant containers (cans of R-12) as shown.  
NOTE: Do not open the cans.
3. Start the pump, then open the both pressure valves, both pressure stop valves and evacuation valve (2 valve gauge: evacuation stop valve). Run the pump for about 15 minutes. Close the both pressure valves and

evacuation valve (2 valve gauge: evacuation stop valve) and stop the pump. The low gauge should indicate above 700mmHg (27 in-Hg) and remain steady with the valves closed.

NOTE: If low pressure does not reach more than 700 mmHg (27 in-Hg) in 15 minutes, there is probably a leak in the system. Check for leaks, and repair (see Leak Test).

4. If there are no leaks open the valves and continue pumping for at least another 15 minutes, then close both valves, stop the pump.

3 VALVE GAUGE



2 VALVE GAUGE

